Moving machine parts are located throughout aggregate facilities – especially at the plant and on conveyors. Hands, limbs, clothing, and long hair can all get caught in moving machine parts and cause a serious injury or fatality. Be sure to inspect any area you’re working and double check that all moving machine parts you could reach are properly guarded.

**WHEN WORKING AROUND MOVING MACHINE PARTS**

**ARE YOU ABOUT TO...**
- Do maintenance on moving machine parts (e.g., conveyor drives, heads, or tail pulleys)?
- Work in an area where you will be close to moving machine parts?

**TAKE CONTROL!**

**IMPLEMENT THESE CRITICAL CONTROLS:**
- Ensure all moving machine parts within 7 feet of a walk or working surface are properly guarded.
- Inspect your work area and double check all moving machine parts are properly guarded (you cannot get your hand around it and reach a moving machine part), secured, and undamaged.
- Secure guards with materials that can withstand wear, corrosion, vibration, and shock of normal operations.
- Never walk on, across, or over a conveyor.
- Check emergency stop cords for proper function and maintain adequate tension.